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*Gen II Lower Unit Noise Mercruiser*  
*Alpha 1 Gen 2 Running and Shifting*  
*after Complete Boot Job 5-7-14*

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BOAT LIFE #9 INSTALL A  
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Mercruiser bellows fix / replacement,  
10 MINUTES !! (alpha one gen)

Winterizing a MerCruiser 3.0L Alpha  
One I/O - PWP 11 Alpha one gimble  
bellow and bearing install gen 1

Mercruiser Alpha 1 Gen 2 Oil Change  
~~Lower End Gear Oil Change / Alpha~~

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Mercruiser Alpha One Gen 2 outdrive.

*Quicksilver Stern Drive Transom Seal*

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**Alpha One Gen 1 & 2 Drives -  
Mercruiser parts**

MerCruiser Alpha One, '83-'90

MerCruiser Alpha One, (GEN II)

**MerCruiser Alpha One, (GEN II) -  
Outdrives & Transmissions ...**

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## Mercruiser Alpha One Gen

### 2 -6 Alpha One Generation II

Sterndrive 90-806534970 1096 Drive  
Shaft Housing Specifications Torque

Specifications NOTE: Securely tighten  
all fasteners not listed be-low.

DESCRIPTION TORQUE lb. in. lb. ft.

N?m Top Cover Screws 17-23 23-31 U-  
joint Retainer Nut 200 271 Oil Vent

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Mercruiser Alpha One Gen

Screw 30-50 3.4-5.6 Upper Drive Shaft  
Bearing Preload DESCRIPTION  
TORQUE

**ALPHA ONE GENERATION II**

**STERNDRIVE 2 - MARINE-J.com**

Mercruiser Alpha One Gen 2 Lower  
Trim Tab, Fin Martyr Zinc Anode

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95021 / Alpha 1 Gen 2 ...**

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Used \$ 1,595.00 Used Mercrusier  
Alpha 1 Gen 2, 2 to 1 ratio, outdrive  
like new cond. with 10 hours, no  
factory warranty, 90 day Boatwrench  
warranty, SELL \$1,595, BWI#5134

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Alpha One (Gen.ii) 1991-1995  
0D469859 inside Mercruiser Alpha 1  
Gen 2 Parts Diagram, image size 1200  
X 1504 px, and to view image details

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gimbal housing. Mercruiser Alpha 1  
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application chart years 1983 to 1990.  
Alpha 1 Gen 2 Trim Cylinder.  
Generation 2 trim cylinder parts &  
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Sterndrives These are an updated

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## **MerCruiser Remanufactured Stern**

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### **Drives & Outdrives for ...**

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generation 2 Mercruiser sterndrives  
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**Alpha One Generation 2 - Alpha One Upper & Lower Unit | GEN 2**

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