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In Feb. 1950, the 3-1/4 in. bore Hercules IXB-3 was introduced, coinciding with the dropping of the name 'Cletrac' from the HG's decals. This engine was equipped with a water pump for greater cooling capacity. Important note: IX-series engines before serial number 1285103 were equipped with babbited bearings. They are expensive to renew and ...

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