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remove the bolts and the water crossover. Installation CAUTION:  
Do not use metal scrapers, power abrasive discs or any abrasive  
means to clean the sealing surfaces, these tools cause scratches and  
gouges that make leak paths. Page 7 2000 F-150 Workshop Manual  
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MOTOR ON Transfer Case Assembly C201 Trigger the GEM  
active command CW/CCW to ON.

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Remove the two bolts, the rear transmission mount and the exhaust hanger. 4.6L and 5.4L engines 32. Remove the transmission fill tube bolt from the RH cylinder head. 33.

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