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Modes & Effects  
(s cale of 1  
[least severe]  
to 10 [most  
severe] for each  
effect)

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for Potential  
Root Causes (s  
cale of 1 [least  
frequent] to 10  
[most frequent])

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for each root  
cause) Minor  
(Rank 1) Low  
(Rank 2 - 3)  
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