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Spicer axel,
leaking brakes
and final drive

Dana 44 Carrier
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Bearing

Replacement

Basics **Automobile
Axle**

Identification

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~~Tandem Axle~~

~~Increases~~

~~Efficiency~~ **How**

To Remove A

Pressed On

Pinion Bearing

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**to tell which
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~~Axle~~

~~Engineered to~~

~~Decrease Weight~~

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~~Your Bottom Line~~

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~~Do's and dont's.~~

~~Build part 1~~

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~~Assembly~~

~~Measuring~~

~~Differential~~

~~Pinion depth~~

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assemblies with different axle housings, axle shafts and wheel equipment. The suffix letter "P" in the model number indicates optional lube pump. The pump is designed to

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provide additional lubrication to the inter-axle differential and related parts.

Model

Information The following models are included in this

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Heavy Tandems

D40 . . .

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such as yoke or
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assigned to the
axle build 5 -
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serial number
assigned by the
manufacturing
plant 6 - Axle
gear ratio 7 -
Carrier assembly

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production or
service part
number Axle
Shaft Part
Number PT.
NOHSG. CAP. .
LBS. HSG. I.D. N
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non-drive

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are identified
with a tag
located between
the spring pads
on the front
side of the
center beam
section. The
axle tag
contains the
serial number,
the model
number, and the

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assembly number.

Axle Assembly

Tag E Family EFA

Family I Family

Julian Date Code

1 - Tag 1 - Dana

Part Number 1 1

- Dana Part

Number ...

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forward axle

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rear axle
forward axle

rear axle load
capacity ds344

rs344 34,000

lbs. da344 ra344

ds404 (p) rs404

dsp41 rsp41

40,000 lbs.

da404 (p) ra404

dsh40 rsh40

dd404 (p) rd404

ddh40 rdh40

ds405 (p) rs405

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dsh44 rsh44
ds405 (p) ra405
ddh44 rdh44
dd405 (p) rd405
dst40 (p) rst40
dsp40 rsp40
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ds454 (p) rs454
dd454 (p) rd454
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AXSM-0042 April

2015 Models:

D/R440 D/R460

D/R480 D/R485

D/R461 D/R462

D/R463 D/R521

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D/R651 D/R652

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nut tightening

torques

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with reference

to the quality

of the rim's

material. **RIM

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and repair is
important to the
safe, reliable

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operation of all
- (Motor
Vehicles) Or
(driving axles
whether they be
front or rear).
The service
procedures
recommended and
described in
this service
manual are
effective
methods for

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performing
service

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Of these service
operations
require the

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front or rear.

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require the use
of tools

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