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best project, and a history of the engine in development. Also covered are the processes of rebuilding, including disassembly, inspection, sourcing the best parts, making critical upgrades, reassembly, and break-in. Of course, all the machine shop work is covered, and practical advice on building engines for competition is provided. The Nailhead was a throwback to the early overhead-valve engine design, and that unique design makes it a popular choice for period-correct hot rod projects. In addition, if your torquey Nailhead resides between the fenders of a Buick Special, LeSabre, Invicta, Roadmaster, Riviera, Century, Skylark, Wildcat, or Electra 225, this book will help you keep that old beauty on the road.

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